

JOYTAP

Electric Tapping Machines



High Productivity
Low Consumption
Low Noise



VASTC

ASSISTED
SCREWING - TAPPING
CONTROL

TOUCHSCREEN



www.volume.it

JOYTAP

PRODUCT SPECIFICATION:

- ▶ **DOUBLE AND TRIPLE BALANCED ARTICULATED ARM MADE ENTIRELY OF ALUMINUM, WHICH GUARANTEES A FAST AND PRECISE HOLES ALIGNMENT.**
- ▶ **ELECTRIC MOTOR WITH BRUSHLESS TECHNOLOGY 220V.**
- ▶ **LARGE RANGE OF ADJUSTMENT OF THE SPEED PROCESSING ACCORDING TO THE TOOL AND THE TYPE OF MATERIAL**
- ▶ **DOUBLE EXTRACTION SPEED (COUNTERCLOCKWISE) SET TO 100% OR 50% OF V_{MAX}.**
- ▶ **JOYSTICK WITH CONTROL BUTTONS FOR EASY TOOL ALIGNMENT AND TO SPEED UP THE EXECUTION OF THE WORK.**
- ▶ **MINIMUM NOISE AND LOW ELECTRICITY CONSUMPTION.**
- ▶ **FOR ALL JOYTAP TAPPING MACHINES THE MULTIDIRECTIONAL HEAD FOR TAPPING IN ANY POSITION IS INCLUDED**
- ▶ **MAGNET POSITIONING FOR QUICK ALIGNMENT OF THE SPINDLE.**
- ▶ **BALANCE AND FLUIDITY OF MOVEMENT GUARANTEED BY GAS SPRINGS AND ADJUSTABLE JOINTS MOUNTED ON BALL BEARINGS.**
- ▶ **POSSIBILITY TO TAPPING BLIND AND OPEN HOLES THANKS TO THE ADJUSTABLE CLUTCH.**

MULTIDIRECTIONAL HEAD

INCLUDED IN ALL TAPPING MACHINES JOYTAP THAT ALLOW TO TAPPING IN ANY POSITION



MAGNET POSITIONING FOR QUICK ALIGNMENT OF THE SPINDLE.

GRADUATED HEAD



SPEED REGULATION

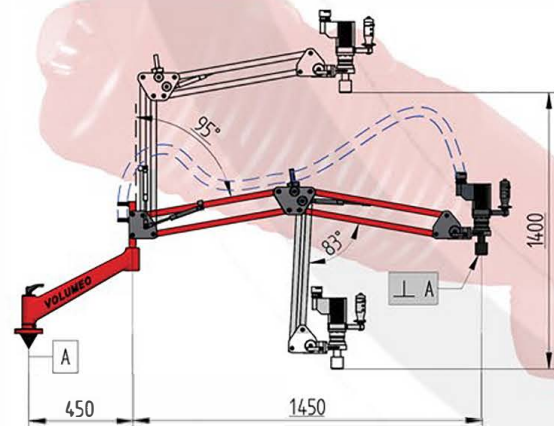
QUICK SPEED SETTING ACCORDING TO THE DIAMETER OF TAPPING



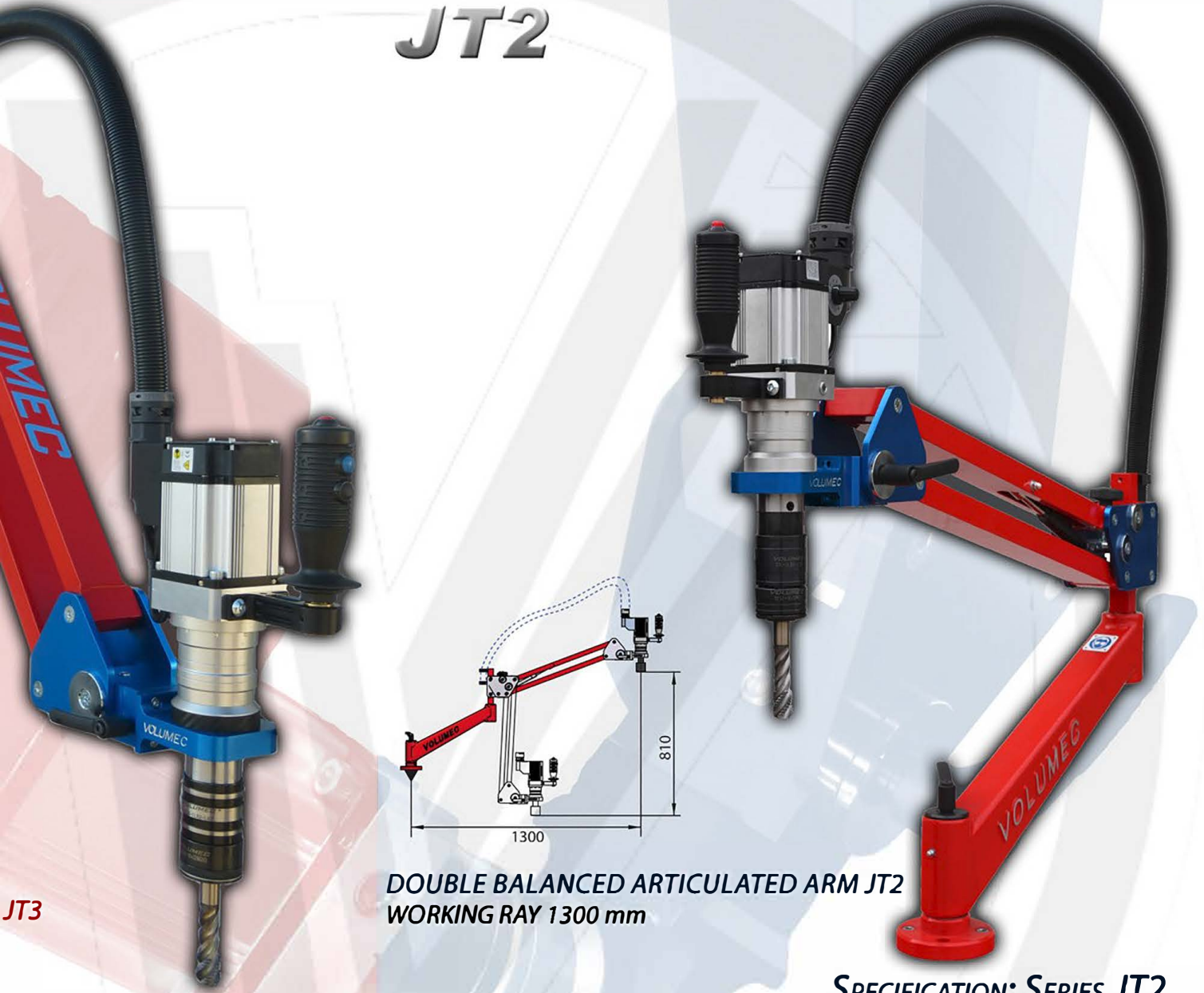
JT3



**TRIPLE BALANCED ARTICULATED ARM
WORKING RAY 1900 mm**



JT2



**DOUBLE BALANCED ARTICULATED ARM JT2
WORKING RAY 1300 mm**

SPECIFICATION: SERIES JT2

Model	Tapping capacity in Steel		Speed (rpm)	Workray (mm)	Weight (kg)	Spindle
	Metric	Inches				
JT 2000	M3 - M12	1/8" - 1/2"	100 - 1000	1300	15	GR 2
JT 2150	M3 - M16	1/8" - 5/8"	50 - 500	1300	15	GR 2
JT 2500	M5 - M24	5/32" - 7/8"	20 - 200	1300	16	GR 2

SPECIFICATION: SERIES JT3

Model	Tapping capacity in Steel		Speed (rpm)	Workray (mm)	Weight (kg)	Spindle
	Metric	Inches				
JT 3000	M2 - M12	0 - 1/2"	100 - 1000	1900	19	GR 2
JT 3150	M3 - M16	1/8" - 5/8"	50 - 500	1900	19	GR 2
JT 3500	M5 - M24	5/32" - 7/8"	20 - 200	1900	20	GR 2
JT 3750(M)	M8 - M36	5/16" - 1 3/8"	20 - 145	1900	25	GR 3

VASTC

VOLUMEK ASSISTED SCREWING-TAPPING CONTROL

ALL MODELS OF JOYTAP SERIES CAN BE EQUIPPED WITH TOUCHSCREEN SYSTEM, WITH THE FOLLOWING FEATURES:



- ▶ *DROP/STOPPAGE/REVERSAL AUTOMATIC PROGRAMMING*
- ▶ *DIGITAL ADJUSTEMENT OF TORQUE (Nm)*
- ▶ *POSSIBILITY TO SET PITCH AND DEPTH FOR AUTOMATIC TAPPING.*
- ▶ *AUTOMATIC STOPPAGE SCREWING MODE AT TORQUE REACHED.*
- ▶ *COUNT OF TAPPING-SCREWING DONE*
- ▶ *MULTILINGUAL PANEL*

THE NEW TOUCHSCREEN CONTROL SYSTEM DESIGNED BY VOLUMEK ALLOWS TO USE THE JOYTAP FOR SEVERAL OPERATIONS LIKE:

HOLE TAPPING



PINS TAPPING



SCREWING



BITS



HELICOIL



OPTIONAL

EDS01 DEPTH SENSOR

DEPTH SENSOR WITH AUTOMATICALLY
TOOL REVERSE AFTER TO BE REACHED
THE TAPPING DEPTH PRESETS



LST01 AUTOMATIC LUBRIFICATION SYSTEM

IT STARTS AUTOMATICALLY TO EVERY
TAPPING, LUBRICATING THE TOOL IN
THE REQUIRED QUANTITY



ACCESSORIES

MCA001 TAPPING MACHINE TROLLEY HOLDER 850x750MM (TOTAL WEIGHT 65 KG.) H=870 MM

UPPER BULL TOP
INTERNAL TOP WITH BUSHES HOLDER
4 TURNING WHEELS – 2 WITH BRAKES



BML001 WORK STATION 800x600 MM (TOTAL WEIGHT 150 KG.) H= 830 MM (ADJUSTABLE)

THICKNESS OF THE WORKING PLANE
30MM ENTIRELY IN MILLED STEEL
AND T-SLOTS INTERIOR BUSHES
HOLDER



CCM001 TROLLEY WITH LIFTING COLUMN

TROLLEY WITH BASE 800x800 MM
H: 2000 MM
4 TURNING WHEELS – 2 WITH BRAKES
PUSHING HANDLE
WEIGHT 220 KG



BML002A SIDE PLATE 90°

WORK STATION WITH T SLOTS
600x300 MM
ENTIRELY IN 30 MM MILLED STEEL
AND T-SLOTS



CCF001 LIFTING COLUMN H=1850 MM

HANDLING ON LINEAR GUIDE AND
TRAPEZOIDAL BAR CONTROLLABLE WITH
ELECTRIC OR PNEUMATIC SCREWDRIVER
HANDLE DRIVING
WEIGHT 60 KG



CCF100 TROLLEY 800X800MM

30 MM BASE
CENTRAL ARM SUPPORT
COLUMN = 1000 MM
4 TURNING WHEELS – 2 WITH BRAKES
WEIGHT 150 KG



BUSHES & SPINDLES

BUSHES FOR TAPPING

BUSHES FOR TAPPING WITH OR WITHOUT CLUTCH IN GR1, GR2 AND GR3.

TAPPING CAPACITY FROM M2 TO M36



BUSH FOR SCREWING

BA 1/4: BITS HOLDER 1/4

BA 3/8: BITS HOLDER/BUSHES 3/8

BA 1/2: BITS HOLDER/BUSHES 1/2



DIE HOLDER ADAPTOR

FOR PINS TAPPING



BUSH FOR PLACE BITS

FROM M4 TO M16



TOOL HOLDER SPINDLE

FOR DRILLING AND COUNTERSINK

MPS10GR2 (0,5-10 MM.)

MPS13GR2 (1-13 MM.)



MAGNET POSITIONING

IT ALLOWS TO ORIENTATE THE HEAD TO TAPPING IN ANY DIRECTIONS.

(INCLUDED IN ALL JT2 AND JT3)



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